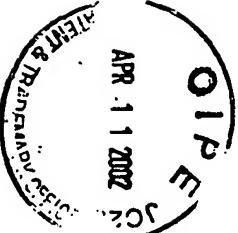


#4

DECLARATION AND POWER OF ATTORNEY

 I, Joseph Angelino, declare that I am a citizen of the United States of America, residing at Columbia, South Carolina, and that I believe I am one of the original, first, and joint inventors together with Jay E. Tomaseski, Clifford E. Cotton, III, Scott F. Shafer, Alan R. Stockner, Charles Bates and Colby Buckman of the subject matter which is claimed and for which a patent is sought on the invention entitled:

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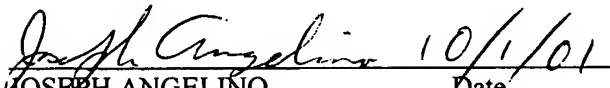
the specification of which is attached hereto.

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims.

I acknowledge the duty to disclose to the Patent and Trademark Office all information known to be material to patentability as defined in §1.56. I further declare that no application for patent or inventor's certificate on this invention has been filed in any country foreign to the United States of America prior to this application by me or my legal representatives or assigns.

We hereby appoint Michael Huber, Reg. No. 44,783, telephone (309) 675-4923, J. Wesley Blumenshine, Patent Office Reg. No. 32,399, telephone (309) 675-5537, J. W. Keen, Patent Office Reg. No. 28,432, telephone (309) 675-5753, Dennis C. Skarvan, Patent Office Reg. No. 35,360, telephone (309) 675-6060, Michael B. McNeil, Patent Office Reg. No. 35,949, telephone (812) 333-5355, our attorneys and/or agents, with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected with this application. Please address all correspondence to: Michael B. McNeil, Liell & McNeil, P.O. Box 2417, 511 S. Madison Street, Bloomington, Indiana, 47402.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements are made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.


JOSEPH ANGELINO Date 10/1/01
5 SHALE LANE
COLUMBIA, SC 29223

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1. 2002 1:43PM

PONTIAC PRODUCT DEV.

NO. 4535 P. 1

DECLARATION AND POWER OF ATTORNEY

I, Scott F. Shafer, declare that I am a citizen of the United States of America, residing at Morton, Illinois, and that I believe I am one of the original, first, and joint inventors together with Jay E. Tomaseski, Clifford E. Cotton, III, Alan R. Stockner, Joseph Angelino, Colby Buckman and Charles Bates of the subject matter which is claimed and for which a patent is sought on the invention entitled:

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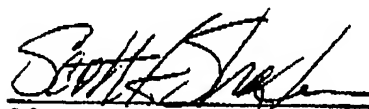
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 04/01/02
SCOTT F. SHAFER Date
248 N. KANSAS AVENUE
MORTON, IL 61550

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Post-It® Fax Note	7671	Date	04/01/02 pages 2
To	Mike McNeil	From	Scott Shafer
Co./Dept.	Liell & McNeil	Co.	Caterpillar Inc.
Phone	812 333-5355	Phone	815 842 5632
Fax #		Fax #	815 842 6218



DECLARATION AND POWER OF ATTORNEY

I, Clifford E. Cotton, III, declare that I am a citizen of the United States of America, residing at Pontiac, Illinois, and that I believe I am one of the original, first, and joint inventors together with Jay E. Tomaszeski, Scott F. Shafer, Alan R. Stockner, Joseph Angelino, Colby Buckman and Charles Bates of the subject matter which is claimed and for which a patent is sought on the invention entitled:

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Clifford E. Cotton III 09/21/01
CLIFFORD E. COTTON, III Date
9814 EAST 1900 N. ROAD
PONTIAC, IL 61764

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DECLARATION AND POWER OF ATTORNEY

I, Charles Bates, declare that I am a citizen of the United States of America, residing at Peoria, Illinois, and that I believe I am one of the original, first, and joint inventors together with Jay E. Tomaseski, Clifford E. Cotton, III, Scott F. Shafer, Alan R. Stockner, Joseph Angelino and Colby Buckman of the subject matter which is claimed and for which a patent is sought on the invention entitled:

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Charles E. Bates 9/21/01
CHARLES BATES Date
5829 MAR VISTA
PEORIA, IL 61614

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DECLARATION AND POWER OF ATTORNEY

I, Jay E. Tomaseski, declare that I am a citizen of the United States of America, residing at Gainesville, Georgia, and that I believe I am one of the original, first, and joint inventors together with Joseph Angelino, Clifford E. Cotton, III, Scott F. Shafer, Alan R. Stockner, Charles Bates and Colby Buckman of the subject matter which is claimed and for which a patent is sought on the invention entitled:

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Jay E. Tomaseski 9/24/01
JAY E. TOMASESKI Date
4032 OAK HARBOUR DRIVE
GAINESVILLE, GA 30506

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DECLARATION AND POWER OF ATTORNEY

I, Alan R. Stockner, declare that I am a citizen of the United States of America, residing at Metamora, Illinois, and that I believe I am one of the original, first, and joint inventors together with Jay E. Tomaseski, Clifford E. Cotton, III, Scott F. Shafer, Joseph Angelino, Colby Buckman and Charles Bates of the subject matter which is claimed and for which a patent is sought on the invention entitled:

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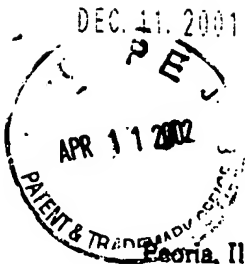
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ALAN R. STOCKNER
15 WOODFORD WAY
METAMORA, IL 61548

15 NOV. 2001

Date

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**DECLARATION AND POWER OF ATTORNEY**

I, Colby Buckman, declare that I am a citizen of the United States of America, residing at Peoria, Illinois, and that I believe I am one of the original, first, and joint inventors together with Jay E. Tomaseski, Clifford E. Cotton, III, Scott F. Shafer, Alan R. Stockner, Joseph Angelino and Charles Bates of the subject matter which is claimed and for which a patent is sought on the invention entitled:

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COLBY BUCKMAN
7400 N. VILLA LAKE DR. APT. G1
PEORIA, IL 61614
12/11/01
Date

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